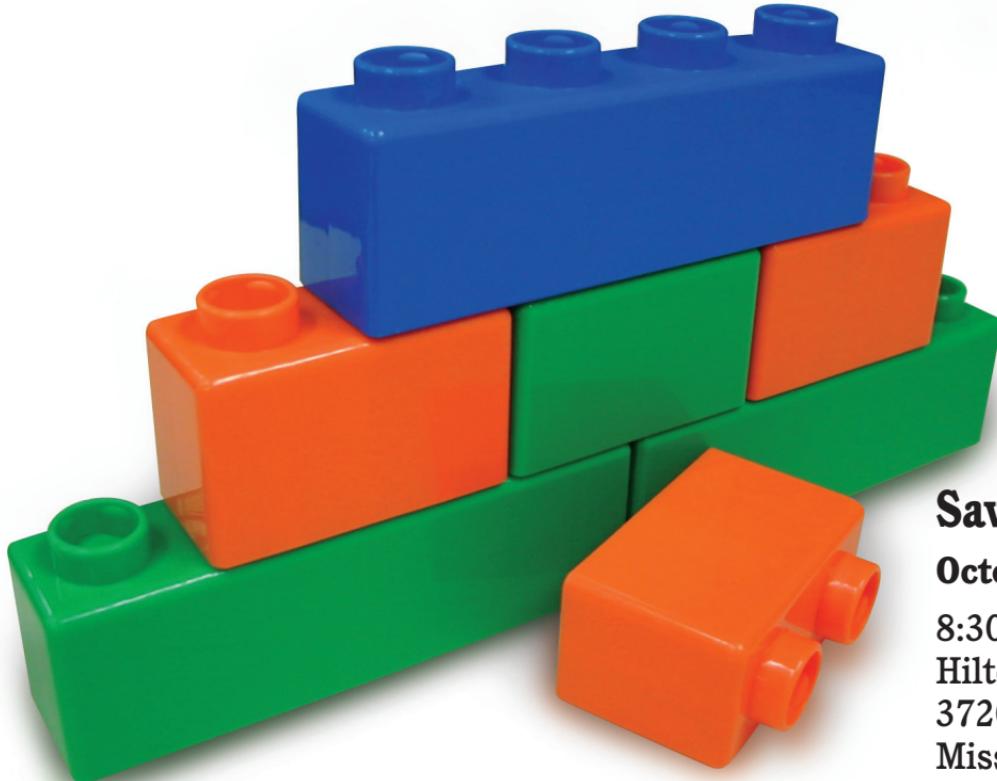


Montana's children are tomorrow's workforce.  
Join us in building Montana's future.

---

## The Business Leaders Summit On School Readiness



**Save the Date:**  
**October 4, 2006**  
8:30 a.m. – 1 p.m.  
Hilton Garden Inn  
3720 N. Reserve St.  
Missoula, Montana

Dennis and Phyllis Washington Foundation  
Box 16630  
Missoula, MT 59808

## Help build Montana's economic and social future through its youngest citizens.

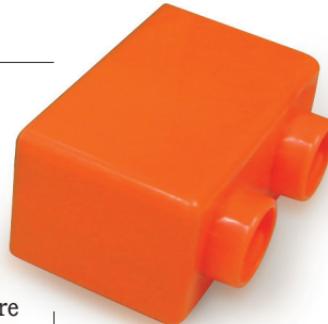
Children are vital to Montana's economic future. Research by leading economists tells us that high quality early childhood care and education fosters the best beginnings for school readiness and boosts the quality and earning power of the workforce. Success in school begins long before a child enters the classroom and full-time kindergarten is a key step for children to succeed in school, prepare for college and careers that build future dreams.

Join Governor **Brian Schweitzer** and **Art Rolnick**, Senior V.P. and Director of Research at the Minneapolis Federal Reserve, and other national experts for this free summit. Attend to learn how Montana businesses can help ensure that our children get the best beginning to become the workforce of tomorrow.

### R.S.V.P. by September 22

Contact Sheryll Stewart at [sstewart@washcorp.com](mailto:ssstewart@washcorp.com) or (406) 523-1320

DENNIS & PHYLLIS  
WASHINGTON  
FOUNDATION



*"Education is  
the great equalizer.  
An investment in  
early childhood  
makes good  
economic sense."*

*-Governor  
Brian Schweitzer*



*Gov. Brian Schweitzer*